

Work Order ID 140381

December 23, 2015 10:00:47 AM

140381

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Shipment April 5/16

Item ID: 6F9540V00231 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: AW169 Lower Cutter Installation Assembly
 Start Date: ~~12/23/2015~~ Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 4/5/2016 Req'd Qty: 2.00 *2* Customer:
 Reference: *How*

Approvals: Process Plan: *SW* Date: 20151223 Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D169-841	

100	DOCUMENT CONTROL	0.00	DAS 6 9-89						
100									
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile per PPP D169-841-015 chg002 and create labels per 6F9540V00231 CHG002								

APR 05 2016

110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									

DAS
6
9-89

DAS
28
9-89

MAR 31 2016

120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
27
9-89

APR 05 2016

MCS 1604-01

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPF 6F9540V00231	0.00							
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

AS
27
APR 05 2016

APR 05 2016

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Picklist Print

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Work Order ID: 140381

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Parent Item: 6F9540V00231

6F9540V00231

Parent Item Name: AW169 Lower Cutter Installation Assembly

Start Date: 12/23/2015

Required Date: 4/5/2016

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 13.11.13 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D169-841-015		Manufactured	No				Each	0.0000	2	2			
D169-841-015									**	140385		DAS	
AW169 Lower Cutter												8	DAS
												9-89	28
													9-89

DAS
27
9-89

MAR 31 2016